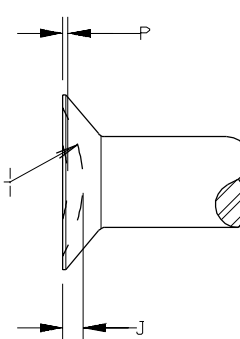
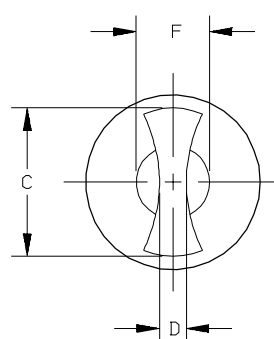
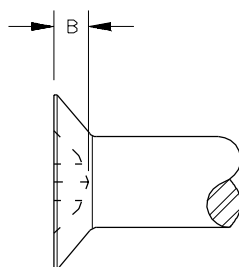
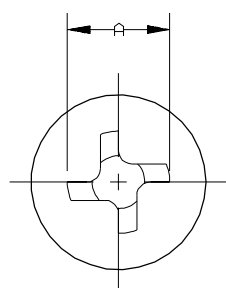


TOLERANCES ±.010 AND ±2°	 SPS TECHNOLOGIES	FSCM NO. 56878	STANDARDS AND SPECIFICATIONS
SURFACE ROUGHNESS 125√		CUSTODIAN: JENKINTOWN, PA.	SPS-B-640 APPENDIX 6.18.3
UNLESS OTHERWISE NOTED	TITLE BOLT, SHEAR, FLUSH TYPE 132 KSI MINIMUM SHEAR STRENGTH MP159 ALLOY PER AMS 5842, 1100°F	PART NUMBER: SFH1126 / SFT1126	
DRAWN: STEVE FOSTER DATE: 9/12/91		SHEET 1 OF 2 PROJECT 04A60	
APPROVED: L KLINE DATE: 7/2/97			
APPROVED: R HUKARI 7/7/97			



TORQ-SET DRIVE

HI TORQUE DRIVE

PART NUMBER		A		B		C REF	D		E ±.005	F		J		P	MINIMUM TORQUE IN. LBS.
		MAX	MIN	MAX	MIN		MAX	MIN		MAX	MIN	MAX	MIN		
SFT1126-3	SFH1126-3	.248	.238	.090	.080	.305	.064	.060	.281	.156	.146	.045	.042	.014	75
SFT1126-4	SFH1126-4	.325	.315	.118	.108	.422	.078	.074	.437	.206	.196	.054	.051	.015	185
SFT1126-5	SFH1126-5	.357	.347	.122	.112	.490	.084	.080	.500	.256	.246	.064	.061	.020	300
SFT1126-6	SFH1126-6	.427	.417	.145	.135	.639	.100	.096	.625	.306	.294	.088	.084	.022	570
SFT1126-7	SFH1126-7	.498	.488	.169	.159	.715	.118	.113	.687	.356	.344	.100	.097	.027	970
SFT1126-8	SFH1126-8	.568	.558	.193	.183	.766	.147	.143	.750	.406	.394	.105	.101	.031	1,500
SFT1126-9	SFH1126-9	.638	.628	.217	.207	.877	.168	.163	.875	.456	.444	.118	.114	.033	2,100
SFT1126-10	SFH1126-10	.708	.698	.241	.231	1.020	.188	.183	1.000	.511	.499	.141	.137	.036	2,800

DASH NUMBER	GRIP ±.010	LENGTH ±.015 SFT1126 AND SFH1126 WITH APPLICABLE DASH NUMBER							
		-3 .190	-4 .250	-5 .312	-6 .375	-7 .437	-8 .500	-9 .562	-10 .625
2	.125	.434	.501	.580	.640	.736	.802	.895	.970
4	.250	.559	.626	.705	.765	.861	.927	1.020	1.095
6	.375	.684	.751	.830	.890	.986	1.052	1.145	1.220
8	.500	.809	.876	.955	1.015	1.111	1.177	1.270	1.345
10	.625	.934	1.001	1.080	1.140	1.236	1.302	1.395	1.470
12	.750	1.059	1.126	1.205	1.265	1.361	1.427	1.520	1.595
14	.875	1.184	1.251	1.330	1.390	1.486	1.552	1.645	1.720
16	1.000	1.309	1.376	1.455	1.515	1.611	1.677	1.770	1.845
18	1.125	1.434	1.501	1.580	1.640	1.736	1.802	1.895	1.970
20	1.250	1.559	1.626	1.705	1.765	1.861	1.927	2.020	2.095
22	1.375	1.684	1.751	1.830	1.890	1.986	2.052	2.145	2.220
24	1.500	1.809	1.876	1.955	2.015	2.111	2.177	2.270	2.345
26	1.625	1.934	2.001	2.080	2.140	2.236	2.302	2.395	2.470
28	1.750	2.059	2.126	2.205	2.265	2.361	2.427	2.520	2.595
30	1.875	2.184	2.251	2.330	2.390	2.486	2.552	2.645	2.720
32	2.000	2.309	2.376	2.455	2.515	2.611	2.677	2.770	2.845
34	2.125	2.434	2.501	2.580	2.640	2.736	2.802	2.895	2.970
36	2.250	2.559	2.626	2.705	2.765	2.861	2.927	3.020	3.095
38	2.375	2.684	2.751	2.830	2.890	2.986	3.052	3.145	3.220
40	2.500	2.809	2.876	2.955	3.015	3.111	3.177	3.270	3.345
42	2.625	2.934	3.001	3.080	3.140	3.236	3.302	3.395	3.470
44	2.750	3.059	3.126	3.205	3.265	3.361	3.427	3.520	3.595
46	2.875	3.184	3.251	3.330	3.390	3.486	3.552	3.645	3.720
48	3.000	3.309	3.376	3.455	3.515	3.611	3.677	3.770	3.845
50	3.125	3.434	3.501	3.580	3.640	3.736	3.802	3.895	3.970
52	3.250	3.559	3.626	3.705	3.765	3.861	3.927	4.020	4.095
54	3.375	3.684	3.751	3.830	3.890	3.986	4.052	4.145	4.220
56	3.500	3.809	3.876	3.955	4.015	4.111	4.177	4.270	4.345
58	3.625	3.934	4.001	4.080	4.140	4.236	4.302	4.395	4.470
60	3.750	4.059	4.126	4.205	4.265	4.361	4.427	4.520	4.595
62	3.875	4.184	4.251	4.330	4.390	4.486	4.552	4.645	4.720
64	4.000	4.309	4.376	4.455	4.515	4.611	4.677	4.770	4.845